

Safety Data Sheet



WESTOX RAP ADHESIVE

Date of Issue 03 Feb 2020
Date of Revision 30 Aug 2023

1 - IDENTIFICATION

Product Name	WESTOX RAP ADHESIVE	
Recommended Use	Used for concrete and plaster repairs and reinstatement.	
Company Details	Westlegate Pty Ltd	
Address	16 Frost Road Campbelltown NSW 2560 Australia	
Phone	61 2 4628 5010	
Fax	61 2 4628 5020	
Email	info@westox.com	
Website	www.westox.com	
Emergency Contact Point	Australian Poisons Information Centre	
	24 Hour Service	13 11 26
	Police, Fire Brigade or Ambulance	000
	New Zealand Poisons Information Centre	
	24 Hour Service	0800 764 766
	NZ Emergency Services	111

2 - HAZARD(S) IDENTIFICATION

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO WORK SAFE AUSTRALIA CRITERIA

Globally Harmonised System

Hazard Classification	Not Applicable
Hazard Categories	Not Applicable
Pictograms	Not Applicable
Signal Word	Not Applicable
Hazard Statements	Not Applicable
Precautionary Statements	Not Applicable
Dangerous Goods Classification	Not Applicable

3 - COMPOSITION AND INFORMATION ON INGREDIENTS

Name	CAS Number	Content %
Acrylic Polymer	9036-19-5	<90
Texanol Ester Alcohol	25265-77-4	<1
Additives unregulated	N/A	1-10
Water	7732-18-5	30-60

4 - FIRST AID MEASURES

Eye Contact

If this product comes in contact with eyes:

- Wash out immediately with water.
- If irritation continues, seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact

If skin or hair contact occurs:

- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

Inhalation

- If fumes, aerosols or combustion products are inhaled remove from contaminated area.
- Other measures are usually unnecessary.

Ingestion

- If swallowed do **NOT** induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.

Indication of any immediate medical attention and special treatment needed

- Treat symptomatically.

5 - FIREFIGHTING MEASURES

Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

- None known

ADVICE FOR FIREFIGHTERS

Fire Fighting

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

Fire/Explosion Hazard

- The material is not readily combustible under normal conditions.
- However, it will break down under fire conditions and the organic component may burn.
- Not considered to be a significant fire risk.
- Heat may cause expansion or decomposition with violent rupture of containers.
- Decomposes on heating and may produce toxic fumes of carbon monoxide (CO).
- May emit acrid smoke.

Decomposition may produce toxic fumes of:

- carbon dioxide (CO₂)
- acrylic monomer

HAZCHEM

Not Applicable

6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Contain and absorb spill with sand, earth, inert material or vermiculite.
- Wipe up.
- Place in a suitable, labelled container for waste disposal.
- Slippery when spilt.

Major Spills

- Minor hazard.
- Clear area of personnel.

- Alert Fire Brigade and tell them location and nature of hazard.
- Control personal contact with the substance, by using protective equipment as required.
- Prevent spillage from entering drains or water ways.
- Contain spill with sand, earth or vermiculite.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite and place in appropriate containers for disposal.
- Wash area and prevent runoff into drains or waterways.
- If contamination of drains or waterways occurs, advise emergency services.
- Slippery when spilt.

7 - HANDLING AND STORAGE

Precautions for safe handling

Safe handling

- Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Avoid contact with incompatible materials.
- When handling **DO NOT eat, drink or smoke.**
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

Other information

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

- Polyethylene or polypropylene container.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

Storage incompatibility

- Avoid contamination of water, foodstuffs, feed or seed.

8 - EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

- Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
Westox RAP Adhesive	Not Available	Not Available	Not Available	Not Available

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard.

Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:

Solvent, vapours, degreasing etc., evaporating from tank (in still air).

Aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation).

Direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion).

Grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).

Within each range the appropriate value depends on:

Lower end of the range

- 1: Room air currents minimal or favorable to capture.
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in Motion.

Air Speed:

0.25-0.5 m/s (50-100 f/min)

0.5-1 m/s (100-200 f/min)

1-2.5 m/s (200-500 f/min)

2.5-10 m/s (500-2000 f/min)

Upper end of the range

- 1: Disturbing room air currents.
- 2: Contaminants of high toxicity.
- 3: High production, heavy use.
- 4: Small hood-local control only.

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore, the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Use in a well-ventilated area

Personal Protective Equipment**Eye and face protection**

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- Wear general protective gloves, eg. light weight rubber gloves.
- The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer.
- Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.
- Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: frequency and duration of contact, chemical resistance of glove material, glove thickness and dexterity.
- Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.
- As defined in ASTM F-739-96 in any application, gloves are rated as excellent when breakthrough time > 480 min, good when breakthrough time > 20 min, fair when breakthrough time < 20 min, poor when glove material degrades.
- For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.
- It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.
- Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

- Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example, thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential
- Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

See Other protection below

Other protection

No special equipment needed when handling small quantities. Otherwise, overalls barrier cream, eyewash unit.

Glove Selection Index

Glove selection is based on a modified presentation of the: "**Forsberg Clothing Performance Index**". The effect(s) of the following substance(s) are taken into account in the **computer generated** selection:

Material	CPI
BUTYL	A
NEOPRENE	A
VITON	A
NATURAL RUBBER	C
PVA	C

* CPI - Chemwatch Performance Index A: Best Selection B: Satisfactory; may degrade after 4 hours continuous immersion C: Poor to Dangerous Choice for other than short term immersion **NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. - * Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Milky white polymer emulsion with a mild acrylic odour; mixes with water. May coagulate on freezing. Flash point: >95 PMCC
Physical state	Liquid
pH (as supplied)	8.5-9.5
Vapour pressure (kPa)	2.3 @ 20°C
Solubility in water	Miscible
Relative density (Water = 1)	1.04-1.07

10 - STABILITY AND REACTIVITY

Reactivity

See section 7

Chemical stability

Product is considered stable and hazardous polymerisation will not occur.

Possibility of hazardous reactions

See section 7

Conditions to avoid

See section 7

Incompatible materials

See section 7

Hazardous decomposition products

See section 5

11 - TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled

Not normally a hazard due to non-volatile nature of product Although inhalation is not thought to produce harmful effects (as classified under EC Directives), the material may still produce health damage, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally confined to doses producing mortality rather than those producing morbidity (disease, ill-

health). Inhalation of vapour is more likely at higher than normal temperatures. Acrylic polymer emulsions may contain residual traces of odorous acrylic monomers; the amounts remaining in compounded mixtures represents a very low order of exposure, however this may become noticeable with some materials particularly in confined or poorly ventilated spaces.

Ingestion

Considered an unlikely route of entry in commercial/industrial environments
Ingestion may result in nausea, abdominal irritation, pain and vomiting

Skin Contact

The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

Eye

Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

Chronic

Principal routes of exposure are by accidental skin and eye contact and by inhalation of vapours especially at higher temperatures. As with any chemical product, contact with unprotected bare skin; inhalation of vapour, mist or dust in work place atmosphere; or ingestion in any form, should be avoided by observing good occupational work practice.

12 - ECOLOGICAL INFORMATION

Toxicity	Not available
Persistence/ Degradability	Water = Low
Mobility	Water = Low
Bioaccumulation Potential	Water = Low

13 - DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal

- Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.
- A Hierarchy of Controls seems to be common - the user should investigate: Reduction, Reuse, Recycling, Disposal (if all else fails).
- This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.
- **DO NOT allow wash water from cleaning or process equipment to enter drains.**
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

14 - TRANSPORT INFORMATION

HAZCHEM

Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

15 - REGULATORY INFORMATION

Poisons Schedule (Aust) Not applicable

16 - OTHER RELEVANT INFORMATION

Date of Issue 03 Feb 2020

Date of Revision 30 Aug 2023