Safety Data W E S T O X Sheet W LDING PRODUCTS X

Date of Issue 1st Sept 2014 Revision Date 1st Aug 2024

WESTOX M4 MORTAR SAND AND CEMENT

1 - IDENTIFICATION		
Product Name	WESTOX M4 MORTAR SAND AND CEMENT	
Other Names:	Westox Plastalite M4 Mortar	
Recommended Use	Cement mortar for various finishes.	
Company Details Address Phone Email Website	Westlegate Pty Ltd 16 Frost Road Campbelltown NSW 2560 Australia 61 2 4628 5010 info@westox.com www.westox.com	
Emergency Contact Point	Australian Poisons Information Centre 24 Hour Service Police, Fire Brigade or Ambulance New Zealand Poisons Information Centre 24 Hour Service NZ Emergency Services	13 11 26 000 0800 764 766 111

2 - HAZARD(S) IDENTIFICATION

CLASSIFIED AS NON-HAZARDOUS ACCORDING TO WORK SAFE AUSTRALIA CRITERIA

Signal Word DANGER



Hazard Categories

Serious Eye Damage/Eye Irritation – Category 1, Skin Sensitization – Category 1, Skin Irritation – Category 2, Specific Target Organ Toxicity (Single Exposure) – Category 3 (Respiratory Irritation)

Hazard Statements

H315 Causes skin irritation.

H318 Causes serious eye damage.

- H317 May cause an allergic skin reaction.
- H335 May cause respiratory irritation.

Precautionary Statements

Precautionary statement(s) Prevention P280 Wear protective gloves/protective clothing/eye protection/face protection. P261 Avoid breathing dust/fumes.

Precautionary statement(s) Response

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 IF exposed or concerned: Get medical advice/attention. P302+P352 IF ON SKIN: Wash with plenty of soap and water. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

Precautionary statement(s) Storage

P405 Store locked up.

Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations

Not dangerous goods or a scheduled poison

3 - COMPOSITION AND INFORMATION ON INGREDIENTS

Name	CAS Number	Content %
Graded sand	14808-60-7	>60
Portland cement	65997-15-1	10-30
Additives non-hazardous		1-10

4 - FIRST AID MEASURES

Description of first aid measures

Eye Contact

- If eye contact occurs: Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- If pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact

- If skin contact occurs: Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

Inhalation

- If dust inhalation occurs: remove from contaminated area.
- Encourage patient to blow nose to ensure clear breathing passages.
- If irritation or discomfort persists seek medical attention.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically

5 - FIREFIGHTING MEASURES

EXTINGUISHING MEDIA

There is no restriction on the type of extinguisher which may be used. Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility

No known incompatibility with normal range of industrial materials

Advice for firefighters

Fire Fighting

- Alert Fire Brigade and tell them location and nature of hazard.
- Use firefighting procedures suitable for surrounding area.
- Product is not combustible. No special firefighting procedures required.

Fire/Explosion Hazard

- Non-combustible.
- Not considered a significant fire risk, however containers may burn.
- Decomposes on heating and produces toxic fumes of caustic compounds, carbon dioxide (CO2) and carbon monoxide (CO).

HAZCHEM

Not Applicable

6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Wear protective clothing, gloves, safety glasses and dust respirator.
- Use dry clean up procedures and avoid generating dust.
- Vacuum up or sweep up.
- Place in clean drum then flush area with water.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

7 - HANDLING AND STORAGE

Precautions for safe handling

Safe handling

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Always wash hands with soap and water after handling.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Establish good housekeeping practices.
- Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
- Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to
 overhead and hidden horizontal surfaces. According to NFPA Standard 654, dust layers 1/32 in. (0.8 mm) thick can be sufficient to warrant
 immediate cleaning of the area.

Other information

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry area protected from environmental extremes.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this SDS.

Storage

Suitable Container

Multiply paper bag with sealed plastic liner or heavy gauge plastic bag.

NOTE: Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse.

- Check that all containers are clearly labelled and free from leaks.
- Packing as recommended by manufacturer.

Storage Incompatibility

Segregate from strong oxidizers and strong acids.

Storage Requirements

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.

- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

8 - EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

EXPOSURE STANDARDS

None assigned. Refer to individual constituents.

EXPOSURE STANDARDS FOR MIXTURE

"Worst Case" computer-aided prediction of spray / mist or fume / dust components and concentration:

- Composite Exposure Standard for Mixture (TWA): 4 mg/m³.
- Operations which produce a spray / mist or fume / dust, introduce particulates to the breathing zone.

If the breathing zone concentration of ANY of the components listed below is exceeded, "Worst Case" considerations deem the individual to be overexposed.

Component	Breathing Zone ppm	Breathing Zone mg/m ³	Mixture Conc. (%)	
Portland Cement	4	30	0	

INGREDIENT DATA

Ingredient	TLV TWA*	PEL (Total Dust)	PEL (Respirable Fraction)*	TLV TWA (Total Dust)	ES TWA (Inspirable Dust)	OES TWV (Total Inhalable Dust)	OES TWA (Respirab le Dust)	MAK Value	IDLH Level
Graded Sand	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available
	10	Available	Available	10	10	10	Available 4	E	5000
Portland Cement	mg/m ³	15	5	mg/m ³	mg/m ³	mg/m ³	4 mg/m ³	mg/m ³	mg/m ³

*This value is for inhalable dust containing no asbestos and < 1% crystalline silica

Portland cement is considered to be a nuisance dust that does not cause fibrosis and has little potential to induce adverse effects on the lung.

MATERIAL DATA

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

- Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.
- If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered.

Such protection might consist of:

- (a): particle dust respirators, if necessary, combined with an absorption cartridge;
- (b): filter respirators with absorption cartridge or canister of the right type;

(c): fresh-air hoods or masks.

Build-up of electrostatic charge on the dust particle may be prevented by bonding and grounding.

Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity
3: Intermittent, low production	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min) for extraction of crusher dusts generated 2 metres distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection



Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the
 wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption
 for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable
 equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as
 practicable. Lens should be removed at the first signs of eye redness or irritation lens should be removed in a clean environment only after workers
 have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

- PVC or cotton gloves.
- Enclosed safety footwear.

NOTE:

• The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact
- chemical resistance of glove material
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent):

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min

- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, PVC or Cotton gloves are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene.
- Nitrile rubber.
- butyl rubber.
- fluoro caoutchouc.
- polyvinyl chloride.

Gloves should be examined for wear and / or degradation constantly.

Body protection

See Other protection below

Other protection

- Overalls
- Eye wash unit

Recommended material(s)

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection	Factor Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1	-	PAPR-P1
	Air-line*	-	-
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete
 respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Powder with no odour; slightly soluble in water. Material is alkaline when mixed with water. Boiling Point (°C): Melting Point (°C): Vapour Pressure (kPa): Specific Gravity: Flash Point (°C): Lower Explosive Limit Upper Explosive Limit Solubility in Water (g/L): Not Applicable Not Available Not Available Not Available Non Flammable Not Applicable Partly Miscible

10 - STABILITY AND REACTIVITY

Reactivity

See section 7

Chemical stability

See section 7

Possibility of hazardous reactions

See section 7

Conditions to avoid

See section 7

Incompatible materials

See section 7

Hazardous decomposition products

See section 5

11 - TOXICOLOGICAL INFORMATION

Inhaled

Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Ingestion

The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract and may be harmful if swallowed in large quantities.

Skin Contact

Skin irritation may be present after prolonged or repeated exposure. The dust is discomforting and may be abrasive to the skin and is capable of causing skin reactions which may lead to dermatitis. Handling wet cement can cause dermatitis. Cement when wet is quite alkaline and this alkali action on the skin contributes strongly to cement contact dermatitis since it may cause drying and defatting of the skin which is followed by hardening, cracking, lesions developing, possible infections of lesions and penetration by soluble salts. Cement contact dermatitis (CCD) may occur when contact shows an allergic response, which may progress to sensitization. Sensitization is due to soluble chromates (chromate compounds) present in trace amounts in some cements, cement products. Soluble chromates readily penetrate intact skin. Cement dermatitis can be characterized by fissures, eczematous rash, dystrophic nails and dry skin; acute contact with highly alkaline mixtures may cause localized necrosis. Sensitization may re sult in allergic dermatitis responses including rash, itching, hives or swelling of extremities.

Eye

When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.

Chronic

Cement contact dermatitis (CCD) may occur when contact shows an allergic response, which may progress to sensitisation. Sensitisation is due to soluble chromates (chromate compounds) present in trace amounts in some cements and cement products. Soluble chromates readily penetrate intact skin. Cement dermatitis can be characterised by fissures, eczematous rash, dystrophic nails, and dry skin; acute contact with highly alkaline mixtures may cause localised necrosis.

Cement eczema may be due to chromium in feed stocks or contamination from materials of construction used in processing the cement. Sensitisation to chromium may be the leading cause of nickel and cobalt sensitivity and the high alkalinity of cement is an important factor in cement dermatoses [ILO]. Repeated, prolonged severe inhalation exposure may cause pulmonary oedema and rarely, pulmonary fibrosis. Workers may also suffer from dust-induced bronchitis with chronic bronchitis reported in 17% of a group occupationally exposed to high dust levels.

Respiratory symptoms and ventilatory function were studied in a group of 591 male Portland cement workers employed in four Taiwanese cement plants, with at least 5 years of exposure (1). This group had a significantly lowered mean forced vital capacity (FCV), forced expiratory volume at 1 s (FEV1) and forced expiratory flows after exhalation of 50% and 75% of the vital capacity (FEF50, FEF75). The data suggests that occupational exposure to Portland cement dust may lead to a higher incidence of chronic respiratory symptoms and a reduction of ventilatory capacity. Chun-Yuh et al; Journal of Toxicology and Environmental Health 49: 581-588, 1996

Long term exposure to high dust concentrations may cause changes in lung function (i.e. pneumoconiosis) caused by particles less than 0.5 micron penetrating and remaining in the lung. A prime symptom is breathlessness. Lung shadows show on X-ray.

PORTLAND CEMENT

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

GRADED SAND

No significant acute toxicological data identified in literature search.

12 - ECOLOGICAL INFORMATION

Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Graded Sand	Not Available	Not Available	Not Available	Not Available	Not Available
Portland Cement	Not Available	Not Available	Not Available	Not Available	Not Available

13 - DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Bury residue in an authorised landfill.

14 - TRANSPORT INFORMATION

Labels Required

Marine Pollutant: NO

HAZCHEM : Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Not Applicable

15 - REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

GRADED SAND IS FOUND ON THE FOLLOWING REGULATORY LISTS	
Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
PORTLAND CEMENT IS FOUND ON THE FOLLOWING REGULATORY LISTS	
Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)

16 - OTHER RELEVANT INFORMATION

Conforms to AS3700 (Durability M4 Mortar)

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