

# Safety Data Sheet

# WESTOX

BUILDING PRODUCTS

## WESTOX PLASTALITE REPOINT

Date of Issue 01 Dec 2024  
Date of Revision 23 Jan 2025

### 1 - IDENTIFICATION

Product Name	WESTOX PLASTALITE REPOINT		
Synonyms	stone-masonry work restoration		
Recommended Use	Use for new or restoration work in stone masonry areas.		
Company Details	Westlegate Pty Ltd		
Address	16 Frost Road Campbelltown NSW 2560 Australia		
Phone	61 2 4628 5010		
Email	info@westox.com		
Website	www.westox.com		
Emergency Contact Point	Australian Poisons Information Centre		
	24 Hour Service	13 11 26	
	Police, Fire Brigade or Ambulance	000	
	New Zealand Poisons Information Centre		
	24 Hour Service	0800 764 766	
	NZ Emergency Services	111	

### 2 - HAZARD(S) IDENTIFICATION

Poisons Schedule	Not Applicable
Hazard Classification	Not Applicable
Hazard Categories	Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Germ cell mutagenicity Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation)

Pictograms



Signal Word	<b>DANGER</b>
Hazard Statements	<b>H315</b> Causes skin irritation. <b>H318</b> Causes serious eye damage. <b>H317</b> May cause an allergic skin reaction. <b>H341</b> Suspected of causing genetic defects. <b>H335</b> May cause respiratory irritation.
Precautionary Statement(s) Prevention	<b>P201</b> Obtain special instructions before use. <b>P271</b> Use only outdoors or in a well-ventilated area. <b>P280</b> Wear protective gloves/protective clothing/eye protection/face protection. <b>P281</b> Use personal protective equipment as required. <b>P261</b> Avoid breathing dust/fumes. <b>P272</b> Contaminated work clothing should not be allowed out of the workplace.
Precautionary Statement(s) Response	<b>P305+P351+P338</b> IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. <b>P308+P313</b> IF exposed or concerned: Get medical advice/attention. <b>P310</b> Immediately call a POISON CENTER or doctor/physician. <b>P321</b> Specific treatment (see advice on this label). <b>P362</b> Take off contaminated clothing and wash before reuse. <b>P302+P352</b> IF ON SKIN: Wash with plenty of soap and water. <b>P333+P313</b> If skin irritation or rash occurs: Get medical advice/attention. <b>P304+P340</b> IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
Precautionary Statement(s) Storage	<b>P405</b> Store locked up. <b>P403+P233</b> Store in a well-ventilated place. Keep container tightly closed.

Precautionary Statement(s) Disposal **P501** Dispose of contents/container in accordance with local regulations.

Dangerous Goods Classification Not Applicable

### 3 - COMPOSITION AND INFORMATION ON INGREDIENTS

Name	CAS Number	Content %
graded sand	14808-60-7.	>60
portland cement	65997-15-1	1-10
hydrated lime	1305-62-0	1-10

### 4 - FIRST AID MEASURES

**Eye Contact** If this product comes in contact with the eyes:

- ▶ Immediately hold eyelids apart and flush the eye continuously with running water.
- ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
- ▶ Transport to hospital or doctor without delay.
- ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

**Skin Contact** If skin contact occurs:

- ▶ Immediately remove all contaminated clothing, including footwear.
- ▶ Flush skin and hair with running water (and soap if available).
- ▶ Seek medical attention in event of irritation.

**Inhalation**

- ▶ If fumes or combustion products are inhaled remove from contaminated area.
- ▶ Lay patient down. Keep warm and rested.
- ▶ Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- ▶ Transport to hospital, or doctor, without delay

**Ingestion**

- ▶ Immediately give a glass of water
- ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

#### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### 5 - FIREFIGHTING MEASURES

**Extinguishing Media**

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

#### Special hazards arising from the substrate or mixture

**Fire Incompatibility**

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

**Fire Fighting**

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- ▶ Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water courses.
- ▶ Use fire fighting procedures suitable for surrounding area.
- ▶ **DO NOT** approach containers suspected to be hot.
- ▶ Cool fire exposed containers with water spray from a protected location.
- ▶ If safe to do so, remove containers from path of fire.
- ▶ Equipment should be thoroughly decontaminated after use.

**Fire/ Explosion Hazard**

- ▶ Non combustible.
- ▶ Not considered a significant fire risk, however containers may burn.

Combustion products include:  
carbon monoxide (CO)  
carbon dioxide (CO<sub>2</sub>)  
silicon dioxide (SiO<sub>2</sub>)  
metal oxides  
Other pyrolysis products typical of burning organic material.  
When aluminium oxide dust is dispersed in air, firefighters should wear protection against inhalation of dust particles, which can also contain hazardous substances from the fire absorbed on the alumina particles.  
May emit poisonous fumes.  
May emit corrosive fumes.

**Hazchem** Not Applicable

### 6 - ACCIDENTAL RELEASE MEASURES

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### Environmental precautions

## Methods and material for containment and cleaning up

- Minor Spills**
- ▶ Clean up all spills immediately.
  - ▶ Avoid breathing dust and contact with skin and eyes.
  - ▶ Wear protective clothing, gloves, safety glasses and dust respirator.
  - ▶ Use dry clean up procedures and avoid generating dust.
  - ▶ Sweep up, shovel up or
  - ▶ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use).
  - ▶ Place spilled material in clean, dry, sealable, labelled container.
- Major Spills**
- Moderate hazard.
- ▶ **CAUTION:** Advise personnel in area.
  - ▶ Alert Emergency Services and tell them location and nature of hazard.
  - ▶ Control personal contact by wearing protective clothing.
  - ▶ Prevent, by any means available, spillage from entering drains or water courses.
  - ▶ Recover product wherever possible.
  - ▶ **IF DRY:** Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. **IF WET:** Vacuum/shovel up and place in labelled containers for disposal.
  - ▶ **ALWAYS:** Wash area down with large amounts of water and prevent runoff into drains.
  - ▶ If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## 7 - HANDLING AND STORAGE

### Precautions for Safe Handling

- Safe Handling**
- ▶ Avoid all personal contact, including inhalation.
  - ▶ Wear protective clothing when risk of exposure occurs.
  - ▶ Use in a well-ventilated area.
  - ▶ Prevent concentration in hollows and sumps.
  - ▶ **DO NOT enter confined spaces until atmosphere has been checked.**
  - ▶ **DO NOT allow material to contact humans, exposed food or food utensils.**
  - ▶ Avoid contact with incompatible materials.
  - ▶ **When handling, DO NOT eat, drink or smoke.**
  - ▶ Keep containers securely sealed when not in use.
  - ▶ Avoid physical damage to containers.
  - ▶ Always wash hands with soap and water after handling.
  - ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.
  - ▶ Use good occupational work practice.
  - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
  - ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
  - ▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
  - ▶ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
  - ▶ Establish good housekeeping practices.
  - ▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
  - ▶ Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.
  - ▶ Do not use air hoses for cleaning.
  - ▶ Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used.
  - ▶ Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition.
  - ▶ Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance.
  - ▶ Do not empty directly into flammable solvents or in the presence of flammable vapours.
  - ▶ The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.
- Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.
- ▶ **Do NOT cut, drill, grind or weld such containers.**
  - ▶ In addition, ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.

### Other information

- ▶ Store in original containers.
  - ▶ Keep containers securely sealed.
  - ▶ Store in a cool, dry area protected from environmental extremes.
  - ▶ Store away from incompatible materials and foodstuff containers.
  - ▶ Protect containers against physical damage and check regularly for leaks.
  - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- For major quantities:
- ▶ Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).
  - ▶ Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

## Conditions for safe storage, including any incompatibilities

**Suitable container** Multi-ply paper bag with sealed plastic liner or heavy gauge plastic bag.

**NOTE:** Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and secure against sliding or collapse. Check that all containers are clearly labelled and free from leaks. Packing as recommended by manufacturer.

**Storage Incompatibility**

- ▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.
- ▶ Avoid contact with copper, aluminium and their alloys.
- ▶ Avoid reaction with oxidising agents

## 8 - EXPOSURE CONTROLS AND PERSONAL PROTECTION

### Control parameters

### Occupational Exposure Limits (OEL)

### Ingredient Data

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	graded sand	Quartz (respirable dust)	0.1 mg/m <sup>3</sup>	Not Available	Not Available	See Silica-Crystalline
Australia Exposure Standards	graded sand	Silica - Crystalline: Quartz (respirable dust)	0.1 mg/m <sup>3</sup>	Not Available	Not Available	Not Available
Australia Exposure Standards	portland cement	Portland cement	10 mg/m <sup>3</sup>	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	hydrated lime	Calcium hydroxide	5 mg/m <sup>3</sup>	Not Available	Not Available	Not Available

### Emergency Limits

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
graded sand	Silica, crystalline-quartz; (Silicon dioxide)	0.075 mg/m <sup>3</sup>	33 mg/m <sup>3</sup>	200 mg/m <sup>3</sup>
hydrated lime	Calcium hydroxide	1 mg/m <sup>3</sup>	240 mg/m <sup>3</sup>	1,500 mg/m <sup>3</sup>

Ingredient	Original IDLH	Revised IDLH
graded sand	25 mg/m <sup>3</sup> / 50 mg/m <sup>3</sup>	Not Available
portland cement	5,000 mg/m <sup>3</sup>	Not Available
hydrated lime	Not Available	Not Available

### Material Data

### Exposure Controls

### Engineering Controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

- ▶ Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.
- ▶ If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered.

Such protection might consist of:

(a): particle dust respirators, if necessary, combined with an absorption cartridge;

(b): filter respirators with absorption cartridge or canister of the right type;

(c): fresh-air hoods or masks.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant	Air Speed
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min) for extraction of crusher dusts generated 2 metres distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

## Personal Protective Equipment



### Eye and face protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

### Skin/Hands/ feet protection **NOTE:**

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
  - frequency and duration of contact,
  - chemical resistance of glove material,
  - glove thickness and
  - dexterity
- Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
  - When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
  - When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
  - Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
  - Contaminated gloves should be replaced.
- As defined in ASTM F-739-96 in any application, gloves are rated as:
  - Excellent when breakthrough time > 480 min
  - Good when breakthrough time > 20 min
  - Fair when breakthrough time < 20 min
  - Poor when glove material degrades
- For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:
  - Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
  - Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- ▶ polychloroprene.
- ▶ nitrile rubber.
- ▶ butyl rubber.
- ▶ fluorocautchouc.
- ▶ polyvinyl chloride.

Gloves should be examined for wear and/ or degradation constantly.

- Body/other protection**
- ▶ Overalls.
  - ▶ P.V.C. apron.
  - ▶ Barrier cream.
  - ▶ Skin cleansing cream.
  - ▶ Eye wash unit.

### Glove selection index

Glove selection is based on a modified presentation of the:

#### "Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

#### WESTOX PLASTALITE REPOINT

Material	Rating
NATURAL RUBBER	Good
NATURAL+NEOPRENE	Good

Good            Best Selection  
Satisfactory    May degrade after 4 hours continuous immersion  
Poor            Poor to dangerous choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. - \* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

### Respiratory Protection

Required Minimum Protection Factor	Half-Face Respirator	Full-face Respirator	Powered Air-Respirator
up to 10 x ES	P1 Air-line*	- -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

\* - Negative pressure demand \*\* - Continuous flow

A (All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

## 9 - PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

**Appearance etc.** Powder with no odour; slightly soluble in water. Available in various colours. Material is alkaline when mixed with water.

<b>Physical state</b>	Divided Solid	<b>Relative density (Water = 1)</b>	Not Available
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol/water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Applicable
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature</b>	Not Available
<b>Melting point/freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Applicable	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	Not Applicable	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Applicable	<b>Explosive properties</b>	Not Available

<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Applicable	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Applicable
<b>Lower Explosive Limit (%)</b>	Not Applicable	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Partly miscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Applicable	<b>VOC g/L</b>	Not Available

## 10 - STABILITY AND REACTIVITY

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## 11 - TOXICOLOGICAL INFORMATION

<b>Inhaled</b>	<p>Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Inhalation may result in chrome ulcers or sores of nasal mucosa and lung damage.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p>
<b>Ingestion</b>	<p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p> <p>Not normally a hazard due to the physical form of product. The material is a physical irritant to the gastro-intestinal tract</p>
<b>Skin Contact</b>	<p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis.</p> <p>Contact with aluminas (aluminium oxides) may produce a form of irritant dermatitis accompanied by pruritus.</p> <p>Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles.</p> <p>Four students received severe hand burns whilst making moulds of their hands with dental plaster substituted for Plaster of Paris. The dental plaster known as "Stone" was a special form of calcium sulfate hemihydrate containing alpha-hemihydrate crystals that provide high compression strength to the moulds.</p> <p>Beta-hemihydrate (normal Plaster of Paris) does not cause skin burns in similar circumstances.</p> <p>Skin contact may result in severe irritation particularly to broken skin. Ulceration known as "chrome ulcers" may develop. Chrome ulcers and skin cancer are significantly related.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material.</p> <p>Solution of material in moisture on the skin, or perspiration, may increase irritant effects.</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<b>Eye</b>	<p>When applied to the eye(s) of animals, the material produces severe ocular lesions which are present twenty-four hours or more after instillation.</p>
<b>Chronic</b>	<p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>Strong evidence exists that the substance may cause irreversible but non-lethal mutagenic effects following a single exposure. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>Exposure to the material may result in a possible risk of irreversible effects. The material may produce mutagenic effects in man. This concern is raised, generally, on the basis of appropriate studies using mammalian somatic cells in vivo. Such findings are often supported by positive results from in vitro mutagenicity studies.</p> <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p>

Chronic exposure to aluminas (aluminium oxides) of particle size 1.2 microns did not produce significant systemic or respiratory system effects in workers.

Epidemiologic surveys have indicated an excess of nonmalignant respiratory disease in workers exposed to aluminum oxide during abrasives production.

Very fine Al<sub>2</sub>O<sub>3</sub> powder was not fibrogenic in rats, guinea pigs, or hamsters when inhaled for 6 to 12 months and sacrificed at periods up to 12 months following the last exposure.

When hydrated aluminas were injected intratracheally, they produced dense and numerous nodules of advanced fibrosis in rats, a reticulin network with occasional collagen fibres in mice and guinea pigs, and only a slight reticulin network in rabbits.

Shaver's disease, a rapidly progressive and often fatal interstitial fibrosis of the lungs, is associated with a process involving the fusion of bauxite (aluminium oxide) with iron, coke and silica at 2000 deg. C.

The weight of evidence suggests that catalytically active alumina and the large surface area aluminas can induce lung fibrosis (aluminosis) in experimental animals, but only when given by the intra-tracheal route. The pertinence of such experiments in relation to workplace exposure is doubtful especially since it has been demonstrated that the most reactive of the aluminas (i.e. the chi and gamma forms), when given by inhalation, are non-fibrogenic in experimental animals. However rats exposed by inhalation to refractory aluminium fibre showed mild fibrosis and possibly carcinogenic effects indicating that fibrous aluminas might exhibit different toxicology to non-fibrous forms. Aluminium oxide fibres administered by the intrapleural route produce clear evidence of carcinogenicity.

Saffil fibre an artificially produced form alumina fibre used as refractories, consists of over 95% alumina, 3-4 % silica. Animal tests for fibrogenic, carcinogenic potential and oral toxicity have included in-vitro, intraperitoneal injection, intrapleural injection, inhalation, and feeding. The fibre has generally been inactive in animal studies. Also studies of Saffil dust clouds show very low respirable fraction.

There is general agreement that particle size determines that the degree of pathogenicity (the ability of a micro-organism to produce infectious disease) of elementary aluminium, or its oxides or hydroxides when they occur as dusts, fumes or vapours. Only those particles small enough to enter the alveoli (sub 5 um) are able to produce pathogenic effects in the lungs.

Red blood cells and rabbit alveolar macrophages exposed to calcium silicate insulation materials in vitro showed haemolysis in one study but not in another.

Both studies showed the substance to be more cytotoxic than titanium dioxide but less toxic than asbestos.

In a small cohort mortality study of workers in a wollastonite quarry, the observed number of deaths from all cancers combined and lung cancer were lower than expected. Wollastonite is a calcium inosilicate mineral (CaSiO<sub>3</sub>). In some cases, small amounts of iron (Fe), and manganese (Mn), and lesser amounts of magnesium (Mg) substitute for calcium (Ca) in the mineral formulae (e.g., rhodonite).

In an inhalation study in rats no increase in tumour incidence was observed but the number of fibres with lengths exceeding 5 um and a diameter of less than 3 um was relatively low. Four grades of wollastonite of different fibre size were tested for carcinogenicity in one experiment in rats by intrapleural implantation. There was no information on the purity of the four samples used. A slight increase in the incidence of pleural sarcomas was observed with three grades, all of which contained fibres greater than 4 um in length and less than 0.5 um in diameter.

In two studies by intraperitoneal injection in rats using wollastonite with median fibre lengths of 8.1 um and 5.6 um respectively, no intra-abdominal tumours were found.

Evidence from wollastonite miners suggests that occupational exposure can cause impaired respiratory function and pneumoconiosis. However animal studies have demonstrated that wollastonite fibres have low biopersistence and induce a transient inflammatory response compared to various forms of asbestos. A two-year inhalation study in rats at one dose showed no significant inflammation or fibrosis.

Cement contact dermatitis (CCD) may occur when contact shows an allergic response, which may progress to sensitisation. Sensitisation is due to soluble chromates (chromate compounds) present in trace amounts in some cements and cement products. Soluble chromates readily penetrate intact skin.

Cement dermatitis can be characterised by fissures, eczematous rash, dystrophic nails, and dry skin; acute contact with highly alkaline mixtures may cause localised necrosis.

Cement eczema may be due to chromium in feed stocks or contamination from materials of construction used in processing the cement. Sensitisation to chromium may be the leading cause of nickel and cobalt sensitivity and the high alkalinity of cement is an important factor in cement dermatoses [ILO].

Repeated, prolonged severe inhalation exposure may cause pulmonary oedema and rarely, pulmonary fibrosis. Workers may also suffer from dust-induced bronchitis with chronic bronchitis reported in 17% of a group occupationally exposed to high dust levels.

Respiratory symptoms and ventilatory function were studied in a group of 591 male Portland cement workers employed in four Taiwanese cement plants, with at least 5 years of exposure (1). This group had a significantly lowered mean forced vital capacity (FCV), forced expiratory volume at 1 s (FEV<sub>1</sub>) and forced expiratory flows after exhalation of 50% and 75% of the vital capacity (FEF<sub>50</sub>, FEF<sub>75</sub>). The data suggests that occupational exposure to Portland cement dust may lead to a higher incidence of chronic respiratory symptoms and a reduction of ventilatory capacity.

Chun-Yuh et al; Journal of Toxicology and Environmental Health 49: 581-588, 1996

Long term exposure to high dust concentrations may cause changes in lung function (i.e. pneumoconiosis) caused by particles less than 0.5 micron penetrating and remaining in the lung. A prime symptom is breathlessness. Lung shadows show on X-ray. Levels above 10 ug/m<sup>3</sup> of suspended inorganic sulfates in the air may cause an excess risk of asthmatic attacks in susceptible persons.

<b>WESTOX PLASTALITE REPOINT</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>graded sand</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Oral (rat) LD50: =500 mg/kg[2]	Not Available
<b>portland cement</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available



hydrated lime	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 10 mg - SEVERE
	Oral (rat) LD50: ~500-2000 mg/kg <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin: adverse effect observed (irritating) <sup>[1]</sup>

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

#### PORTLAND CEMENT

The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

#### HYDRATED LIME

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may produce respiratory tract irritation. Symptoms of pulmonary irritation may include coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and a burning sensation.

Unlike most organs, the lung can respond to a chemical insult or a chemical agent, by first removing or neutralising the irritant and then repairing the damage (inflammation of the lungs may be a consequence).

The repair process (which initially developed to protect mammalian lungs from foreign matter and antigens) may, however, cause further damage to the lungs (fibrosis for example) when activated by hazardous chemicals. Often, this results in an impairment of gas exchange, the primary function of the lungs. Therefore, prolonged exposure to respiratory irritants may cause sustained breathing difficulties.

The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.

Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.

hydrated lime, as calcium hydroxide

#### GRADED SAND & PORTLAND CEMENT & HYDRATED LIME

No significant acute toxicological data identified in literature search.

#### PORTLAND CEMENT & HYDRATED LIME

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✓	Aspiration Hazard	✗

**Legend:** ✗ - Data either not available or does not fill the criteria for classification

✓ - Data available to make classification

## 12 - ECOLOGICAL INFORMATION

### Toxicity

Westox Plastalite Reprint	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

graded sand	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

portland sand	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

hydrated lime	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	4-630mg/L	2
	EC50	48	Crustacea	49.1mg/L	2
	EC50	72	Algae or other aquatic plants	>4-mg/L	2
	NOEC	72	Algae or other aquatic plants	14mg/L	2

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

**DO NOT discharge into sewer or waterways.**

#### Persistence and degradability

**Ingredient**                      **Persistence: Water/Soil**                      **Persistence: Air**  
 No Data available for all ingredients                      No Data available for all ingredients

#### Bioaccumulative potential

**Ingredient**                      **Bioaccumulation**  
 No Data available for all ingredients

#### Mobility in soil

**Ingredient**                      **Mobility**  
 No Data available for all ingredients

### 13 - DISPOSAL CONSIDERATIONS

#### Waste treatment methods

**Product/Packaging disposal**

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- ▶ If container cannot be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then
- ▶ Puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ▶ Reuse
- ▶ Recycling
- ▶ Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.

- ▶ **DO NOT allow wash water from cleaning or process equipment to enter drains.**
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.

### 14 - TRANSPORT INFORMATION

#### Labels Required

**Marine Pollutant**                      NO

**HAZCHEM**                      Not Applicable

**Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

## 15 - REGULATORY INFORMATION

### Safety, health and environmental regulations / legislation specific for the substance or mixture

#### GRADED SAND IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Inventory of Chemical Substances (AICS)  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

#### PORTLAND CEMENT IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards  
Australia Inventory of Chemical Substances (AICS)

#### HYDRATED LIME IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List  
Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes  
Australia Exposure Standards  
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Inventory of Chemical Substances (AICS)  
GESAMP/EHS Composite List - GESAMP Hazard Profiles  
IMO IBC Code Chapter 17: Summary of minimum requirements  
IMO MARPOL (Annex II) - List of Noxious Liquid Substances Carried in Bulk  
International Air Transport Association (IATA) Dangerous Goods Regulations  
International Maritime Dangerous Goods Requirements (IMDG Code)  
United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada – NDSL	No (hydrated lime; portland cement; graded sand)
China – IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan – ENCS	No (portland cement)
Korea – KECI	Yes
New Zealand – NZIoC	Yes
Philippines – PICCS	No (portland cement)
USA – TSCA	Yes
Taiwan – TCSI	Yes
Mexico – INSQ	Yes
Vietnam – NCI	Yes
Russia – ARIPS	Yes
<b>Legend:</b>	<i>Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)</i>

## 16 - OTHER RELEVANT INFORMATION

Revision Date 01 Dec 2024  
Initial Date 17 May 2018

### Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average  
PC-STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL: No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection

OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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